MAXCESS SLIDE SYSTEM

Full access, soft-close slide. An economical undermount that offers a high degree of convenience and satisfaction with minimal extension loss.

www.grassusa.com
Maxcess is the economical alternative to achieve full access into your drawer interior.

Maximize your drawer space

If you can imagine a full access slide with features such as higher quality and better value, then you have the power to see Maxcess, Grass' full access concealed undermount slide. Maxcess is an economical, soft-close, undermount slide that offers a high degree of convenience and satisfaction.

Designed for face frame and frameless cabinetry, the Maxcess easily fits conventional drawer construction with material thickness ranging from 12.7mm (1/2") to 19mm (3/4").

A new liquid damper, created with German technology, is integrated into the slide and provides a continuous smooth, easy close. The front locking offers height adjustment and securely connects the drawer to the slide. Maxcess features an ample load capacity of 75 pounds that meets and exceeds ANSI/BHMA A156.9, Grade 1 testing standard and features a minimal extension loss. A new option in undermount slides built with the Grass standard of excellence you have come to expect.
## Maxcess

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Features and Benefits
Maxcess

Features

- Slide is concealed to give full view of finely crafted drawers
- Self-latching front locking devices have easy release levers for drawer removal and integrated height adjustment of 2.5mm (3/32")
- 7/8 extension with minimal extension loss on a 21" drawer
- Liquid damper softly glides drawers to a stop
- Weight capacity: 75 lb dynamic, 100 lb static
- For drawer material thickness: 12.7mm (1/2") to 19mm (3/4")
- For face frame and frameless construction
- Patented load bearing support roller minimizes deflection
- Positive stop
- Meets and exceeds ANSI/BHMA A156.9, Grade 1

Depth adjustment
4mm (5/32") allows perfect alignment for the drawer front.

Multiple cleats
for secure front locking.

Front locking device
with height adjustment
+2.5mm (3/32")
The front locking device securely connects the drawer to the slide.

Flanged front locking device
with height adjustment
+2.5mm (3/32")
The front locking device securely connects the drawer to the slide.
Features

- Precision smooth running roller carriage
- German technology liquid damper with smooth closing action
- Uses same front locking devices as Elite Plus
- Rear notch in back of box is 35mm for Maxcess and Elite
- Patent Pending

Unique and integrated liquid damper offers new closing technology.

Optional bottom mount attachment

Positive stop

New damper technology provides continuous smooth closing action.

Support Roller to reduce deflection when fully extended.

Support Sleeves for extra stability on 18" and 21"

Euro rear mount bracket for frameless cabinetry.

Self-aligning rear mount bracket for face frame cabinetry.

± 2mm (3/32") adjustment range.
**Technical Information**

**Maxcess**

**Maxcess Application**
- For drawer material from 12.7mm (1/2") up to 19mm (3/4")
- For frameless or face frame application
- Rear brackets for frameless and face frame applications

**Inserting the Drawer**
Place drawer on extended Maxcess slide and push in until it engages audibly

**Disengaging the Drawer**
Pull the drawer out, squeeze the locking device levers and lift drawer from the slide.

**Height Adjustment (max +2.5mm)**

**Weight Capacities per Pair of Slides**
Maxcess: 75 lb dynamic load rating; 100 lb static load rating
Maxcess meets and exceeds the minimum requirements of ANSI/BHMA A156.9 standard, Grade 1
### Front Locking Device with Height Adjustment

**Front locking device**

- SECURELY CONNECTS THE DRAWER TO THE SLIDE
- HEIGHT ADJUSTMENT RANGE: 2.5mm (3/32")
- FOR STANDARD WIDTH DRAWERS
- MINIMUM INSIDE DRAWER WIDTH: 150mm (5 7/8")
- LIGHTWEIGHT, HIGH STRENGTH MATERIAL

### Flanged front locking device

- SECURELY CONNECTS THE DRAWER TO THE SLIDE
- HEIGHT ADJUSTMENT RANGE: 2.5mm (3/32")
- FOR STANDARD WIDTH DRAWERS
- MINIMUM INSIDE DRAWER WIDTH: 150mm (5 7/8")
- LIGHTWEIGHT, HIGH STRENGTH MATERIAL

### Rear Mounting Brackets

**Rear Mounting Bracket**

- FOR ALL MAXCESS DRAWERS
- FOR FACE FRAME APPLICATION

PRE-DRILLING RECOMMENDED Ø2.5mm (3/32")

### Euro - Rear Mounting Bracket

- FOR ALL MAXCESS DRAWERS
- FOR FRAMELESS APPLICATION

PRE-DRILLING RECOMMENDED Ø2.5mm (3/32")
Maxcess 16, Face Frame

Full Access for 16mm (5/8") drawer material

- Slide is concealed to give a full view of finely crafted drawers
- Face frame applications from 12.7mm (1/2") up to 16mm (5/8") drawer material
- Zinc plated, roll formed steel components
- Precision, smooth-running synthetic roller carriages
- German technology liquid damper with smooth closing action
- Self-latching front locking devices have easy release levers for drawer removal and installation
- Front locking device with height adjustment 2.5mm (3/32")
- Weight capacity: 75 lb dynamic; 100 lb static
- Meets and exceeds ANSI/BHMA A156.9, Grade 1

Maxcess 16, Face Frame

<table>
<thead>
<tr>
<th>Drawer Length</th>
<th>Cab Mem Length</th>
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Front Locking Devices and Rear Mounting Bracket

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Universal rear mount bracket

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*Kit: Left/Right locking device, (4) #6 x 1/2" flat head Phillips screws
**Drawer Installation Dimensions**

- **Interior cabinet width (ICW)**: 21 (13/16")
- **Interior drawer width formula**: ICW - 42 (1 5/8")
- **Rear notch**: 35 (1 3/8")
- **Rear bracket position**: 21 (13/16")
- **Opening height**: 12.7 (1 1/2")
- **Recess**: 6 (1/4") min top clearance
- **Recess**: 10 (3/8") max drawer height
- **Frame Rail**: 16 (5/8")
- **Frame Slide**: 16 (5/8")
- **Frame Stile**: 32 (1 1/4")
- **Interior drawer width formula**: ICW - 42 (1 5/8")
- **Opening height**: 12.7 (1 1/2")
- **Recess**: 6 (1/4") min top clearance
- **Recess**: 10 (3/8") max drawer height
- **Frame Rail**: 16 (5/8")
- **Frame Slide**: 16 (5/8")
- **Frame Stile**: 32 (1 1/4")
- **Interior cabinet width (ICW)**: 21 (13/16")
- **Interior drawer width formula**: ICW - 42 (1 5/8")
- **Rear bracket position**: 35 (1 3/8")
- **Rear bracket position**: 21 (13/16")
- **Opening height**: 12.7 (1 1/2")
- **Recess**: 6 (1/4") min top clearance
- **Recess**: 10 (3/8") max drawer height
- **Frame Rail**: 16 (5/8")
- **Frame Slide**: 16 (5/8")
- **Frame Stile**: 32 (1 1/4")
- **Interior cabinet width (ICW)**: 21 (13/16")
- **Interior drawer width formula**: ICW - 42 (1 5/8")
- **Rear bracket position**: 35 (1 3/8")
- **Rear bracket position**: 21 (13/16")
- **Opening height**: 12.7 (1 1/2")
- **Recess**: 6 (1/4") min top clearance
- **Recess**: 10 (3/8") max drawer height
- **Frame Rail**: 16 (5/8")
- **Frame Slide**: 16 (5/8")
- **Frame Stile**: 32 (1 1/4")
- **Interior cabinet width (ICW)**: 21 (13/16")
- **Interior drawer width formula**: ICW - 42 (1 5/8")
- **Rear bracket position**: 35 (1 3/8")
- **Rear bracket position**: 21 (13/16")
- **Opening height**: 12.7 (1 1/2")
- **Recess**: 6 (1/4") min top clearance
- **Recess**: 10 (3/8") max drawer height
- **Frame Rail**: 16 (5/8")
- **Frame Slide**: 16 (5/8")
- **Frame Stile**: 32 (1 1/4")

**Drawer Measurements**

- **Drawer Front**: 1.3/8"
- **Drawer Back**: 7/16"
- **Hole-ø 6 (1/4")**: 10 (3/8")
- **Depth**: 7 (9/32")
- **Drawer Front**: 1.3/8"
- **Drawer Back**: 7/16"
- **Hole-ø 6 (1/4")**: 10 (3/8"
- **Depth**: 7 (9/32")

**Rear Bracket Position**

- **4th Side**: 35 (1 3/8")
- **2nd Side**: 21 (13/16")
- **Rear Bracket Position**: 12.7 (1 1/2")
- **Rear Bracket Position**: 6 (1/4")
- **Rear Bracket Position**: 10 (3/8")

**Cabinet Member Boring Specifications**

- **Drawer Length**: 229 (9")
- **Drawer Length**: 305 (12")
- **Drawer Length**: 381 (15")
- **Drawer Length**: 457 (18")
- **Drawer Length**: 533 (21")

For face frame applications only. Use minimum of 3 screws per bracket, #6 x 1 1/2" truss head screws.

Pre-drilling recommended Ø2.5mm (3/32").

Note: The recommendations for screw placement are guidelines only. Installers need to ensure that the cabinet wall is adequate.

min/max = minimum/maximum installation depth
Maxcess 16, Frameless
Full Access for 16mm (5/8"") drawer material

- Slide is concealed to give a full view of finely crafted drawers
- Frameless applications from 12.7mm (1/2")
  up to 16mm (5/8") drawer material
- Zinc plated, roll formed steel components
- Precision, smooth-running synthetic roller carriages
- German technology liquid damper with smooth closing action
- Self-latching front locking devices have easy release levers
  for drawer removal and installation
- Front locking device with height adjustment 2.5mm (3/32")
- Weight capacity: 75 lb dynamic; 100 lb static
- Meets and exceeds ANSI/BHMA A156.9, Grade 1

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Front Locking Devices and Rear Mounting Bracket

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*Kit: Left/Right locking device, (4) #6 x 1/2" flat head Phillips screws
**Drawer Installation Dimensions**

- **Interior cabinet width (ICW)**
  - 21 (13/16")
- **Interior drawer width formula**
  - ICW - 42 (1 5/8")
- **max drawer side**
  - 16 (5/8”)
- **Rear notch**
  - 35 (1 3/8")
- **Opening height**
  - 12.7 (1/2")
- **Recess**
  - -20 (13/16”)
- **max drawer height**
  - 11 (7/16”)
- **7 (9/32”)**
- **Bottom clearance**
  - 14 (9/16”)
- **36.5 (1 7/16")**
- **Euro screw Ø5 x 13mm or #7 x 5/8” flat head wood screw location on panel cabinets**
- **Ø6 x 10 / (1/4” x 3/8”) hole in back of drawer for catch hook**

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**Drawer Measurements**

- **Drawer Length**
  - 229 (9”)
  - 305 (12")
  - 381 (15")
  - 457 (18")
  - 533 (21”)

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**Cabinet Member Boring Specifications**

- Pre-drilling recommended Ø2.5mm (3/32”).

Note: The recommendations for screw placement are guidelines only. Installers need to ensure that the cabinet wall is adequate.

- **min = minimum installation depth**
Maxcess 19, Face Frame
Full Access for 19mm (3/4") drawer material

- Slide is concealed to give a full view of finely crafted drawers
- Face frame applications from 16mm (5/8") up to 19mm (3/4") drawer material
- Zinc plated, roll formed steel components
- Precision, smooth-running synthetic roller carriages
- German technology liquid damper with smooth closing action
- Self-latching front locking devices have easy release levers for drawer removal and installation
- Front locking device with height adjustment 2.5mm (3/32")
- Weight capacity: 75 lb dynamic; 100 lb static
- Meets and exceeds ANSI/BHMA A156.9, Grade 1

Maxcess 19, Face Frame

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*Kit: Left/Right locking device, (4) #6 x 1/2" flat head Phillips screws
### Drawer Installation Dimensions

**Interior cabinet width (ICW)**
- 24.5 (31/32")

**Interior drawer width formula**
- ICW - 49 (1 15/16")

**6 (1 1/4") min top clearance**

**Opening height**
- 13 (1/2")

**Frame Rail**
- 9 (11/32")
- 16 (1 1/4")
- 21 (13/16")

**Frame Stile**
- 9 (11/32")
- 16 (1 1/4")
- 21 (13/16")

**Interior drawer width formula**
- ICW - 49 (1 15/16")

**Cabinet Member Boring Specifications**

**Rear Bracket Position**

**Frame Rail**
- 9 (11/32")
- 16 (1 1/4")
- 21 (13/16")

**Frame Stile**
- 9 (11/32")
- 16 (1 1/4")
- 21 (13/16")

**Rear Bracket Position**

**Cabinet Member Boring Specifications**

**Drawer Measurement**

**Drawer Front**
- 35 (1 3/8")
- 17.5 (11/16")

**4th Side**
- 19 (3/4")
- 21 (1 1/2")

**Drawer Back**
- Min/Max 273 (10 3/4")/300 (11 13/16")
- Min/Max 349 (13 3/4")/360 (14 3/16")
- Min/Max 426 (16 25/32")/436 (17 5/32")
- Min/Max 502 (19 3/4")/512 (20 5/32")
- Min/Max 578 (22 3/4")/589 (23 3/16")

**Hole ø 6 (1/4")**

**10 (3/8") deep**

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For face frame applications only. Use minimum of 3 screws per bracket, #6 x 1/2" truss head screws.

Pre-drilling recommended ø2.5mm (3/32").

Note: The recommendations for screw placement are guidelines only. Installers need to ensure that the cabinet wall is adequate.

min/max = minimum/maximum installation depth

Subject to technical modifications without notice
Maxcess 19, Frameless
Full Access for 19mm (3/4"") drawer material

- Slide is concealed to give a full view of finely crafted drawers
- Frameless applications from 16mm (5/8") up to 19mm (3/4") drawer material
- Zinc plated, roll formed steel components
- Precision, smooth-running synthetic roller carriages
- German technology liquid damper with smooth closing action
- Self-latching front locking devices have easy release levers for drawer removal and installation
- Front locking device with height adjustment 2.5mm (3/32")
- Weight capacity: 75 lb dynamic; 100 lb static
- Meets and exceeds ANSI/BHMA A156.9, Grade 1

Maxcess 19, Frameless

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<tr>
<td>305 (12&quot;)</td>
<td>316 (12 7/16&quot;)</td>
<td>349 (13 3/4&quot;)</td>
<td>13327-03</td>
<td>5</td>
</tr>
<tr>
<td>381 (15&quot;)</td>
<td>392 (15 7/16&quot;)</td>
<td>426 (16 25/32&quot;)</td>
<td>13328-03</td>
<td>5</td>
</tr>
<tr>
<td>457 (18&quot;)</td>
<td>468 (18 7/16&quot;)</td>
<td>502 (19 3/4&quot;)</td>
<td>13329-03</td>
<td>5</td>
</tr>
<tr>
<td>533 (21&quot;)</td>
<td>545 (21 15/32&quot;)</td>
<td>578 (22 3/4&quot;)</td>
<td>13330-03</td>
<td>5</td>
</tr>
<tr>
<td>381 (15&quot;)</td>
<td>392 (15 7/16&quot;)</td>
<td>426 (16 25/32&quot;)</td>
<td>13328-12</td>
<td>200</td>
</tr>
<tr>
<td>457 (18&quot;)</td>
<td>468 (18 7/16&quot;)</td>
<td>502 (19 3/4&quot;)</td>
<td>13329-12</td>
<td>200</td>
</tr>
<tr>
<td>533 (21&quot;)</td>
<td>545 (21 15/32&quot;)</td>
<td>578 (22 3/4&quot;)</td>
<td>13330-12</td>
<td>200</td>
</tr>
</tbody>
</table>

Front Locking Devices and Rear Mounting Bracket

<table>
<thead>
<tr>
<th>Description</th>
<th>Item No.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>(Must order separately)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7523 Front locking device, universal, kit*</td>
<td>02500-03</td>
<td>5</td>
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<tr>
<td>7523 Front locking device, universal, left</td>
<td>02498-12</td>
<td>200</td>
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<tr>
<td>7523 Front locking device, universal, right</td>
<td>02499-12</td>
<td>200</td>
</tr>
<tr>
<td>7523 Flanged front locking device, universal, kit*</td>
<td>02497-12</td>
<td>200</td>
</tr>
<tr>
<td>7523 Flanged front locking device, universal, left</td>
<td>02495-12</td>
<td>200</td>
</tr>
<tr>
<td>7523 Flanged front locking device, universal, right</td>
<td>02496-12</td>
<td>200</td>
</tr>
<tr>
<td>Maxcess - Euro rear mounting bracket, non-handed</td>
<td>13380-03</td>
<td>10</td>
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<tr>
<td></td>
<td>13380-12</td>
<td>200</td>
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</tbody>
</table>

*Kit: Left/Right locking device, (4) #6 x 1/2" flat head Phillips screws
Drawer Installation Dimensions

**Drawer Measurements**

<table>
<thead>
<tr>
<th>Drawer Length</th>
<th>229 (9&quot;)</th>
<th>305 (12&quot;)</th>
<th>381 (15&quot;)</th>
<th>457 (18&quot;)</th>
<th>533 (21&quot;)</th>
</tr>
</thead>
<tbody>
<tr>
<td>min top clearance</td>
<td>12.7 (1/2&quot;)</td>
<td>10 (3/8&quot;) deep</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rear notch Height</td>
<td>35 (1 3/8&quot;)</td>
<td>35 (1 3/8&quot;)</td>
<td>35 (1 3/8&quot;)</td>
<td>35 (1 3/8&quot;)</td>
<td>35 (1 3/8&quot;)</td>
</tr>
<tr>
<td>Recess</td>
<td>13 (1/2&quot;)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Opening height</td>
<td>11 (7/16&quot;)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>max drawer height</td>
<td>7 (9/32&quot;)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>max drawer side</td>
<td>19 (3/4&quot;)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Interior drawer width</td>
<td>24.5 (31/32&quot;)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Interior cabinet width</td>
<td></td>
<td>36.5 (1 7/16&quot;)</td>
<td>36.5 (1 7/16&quot;)</td>
<td>36.5 (1 7/16&quot;)</td>
<td>36.5 (1 7/16&quot;)</td>
</tr>
<tr>
<td>Bottom clearance</td>
<td>14 (9/16&quot;)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Drawer Installation Dimensions</td>
<td></td>
<td></td>
<td></td>
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<td></td>
</tr>
</tbody>
</table>

Cabinet Member Boring Specifications

Pre-drilling recommended Ø2.5mm (3/32").

Note: The recommendations for screw placement are guidelines only. Installers need to ensure that the cabinet wall is adequate.

min = minimum installation depth

- Euro screw Ø5 x 13mm or #7 x 5/8" flat head wood screw location on panel cabinets
- Ø6 x 10 / (1/4" x 3/8") hole in back of drawer for catch hook
Accessories
Maxcess

Drilling Template

- Use to precisely bore holes in the drawer back
- Use with a standard 1/4" (6mm) drill bit and stop collar
- For use with Maxcess and Elite Plus

<table>
<thead>
<tr>
<th>Description</th>
<th>Item No.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maxcess drilling template</td>
<td>02511-01</td>
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</tbody>
</table>

Screws

Euro Screw, Nickel-plated

<table>
<thead>
<tr>
<th>Description</th>
<th>Item No.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Euro Screw 11mm (7/16&quot;) Pozi</td>
<td>499.360.61.1015</td>
<td>500</td>
</tr>
<tr>
<td>Euro Screw 13mm (1/2&quot;) Pozi</td>
<td>499.360.61.3015</td>
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</tbody>
</table>

Wood Screw, Nickel-plated

<table>
<thead>
<tr>
<th>Description</th>
<th>Item No.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>#6 x 5/8&quot; FHP, NI</td>
<td>81001-43</td>
<td>500</td>
</tr>
<tr>
<td>#6 x 3/4&quot; FHP, NI</td>
<td>81003-43</td>
<td>500</td>
</tr>
</tbody>
</table>
# Accessories

Maxcess

## Bumper Pads

<table>
<thead>
<tr>
<th>Description</th>
<th>Item No.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bumper pad, clear, 2.5mm</td>
<td>63407-99</td>
<td>288</td>
</tr>
<tr>
<td>Bumper pad, clear, 2.5mm</td>
<td>63407-47</td>
<td>7200</td>
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</table>

## AirSoft Bumper Pads, Self-adhesive

<table>
<thead>
<tr>
<th>Description</th>
<th>Item No.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>AirSoft Bumper pad, clear, 5mm</td>
<td>63481-43</td>
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<tr>
<td>AirSoft Bumper pad, clear, 5mm</td>
<td>63483-30</td>
<td>5000</td>
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## Bumper Pads, Self-adhesive

<table>
<thead>
<tr>
<th>Description</th>
<th>Item No.</th>
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</thead>
<tbody>
<tr>
<td>Bumper pad, clear, 7mm</td>
<td>630.000.03.0750</td>
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<tr>
<td>Bumper pad, clear, 10mm</td>
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<tr>
<td>Bumper pad, clear, 12mm</td>
<td>630.000.02.1250</td>
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</table>

## Bumper Pads, Self-adhesive

<table>
<thead>
<tr>
<th>Description</th>
<th>Item No.</th>
<th>PU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bumper pad, clear, 3mm</td>
<td>31002-43</td>
<td>500</td>
</tr>
<tr>
<td>Bumper pad, clear, 1.5mm</td>
<td>31004-43</td>
<td>500</td>
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</tbody>
</table>